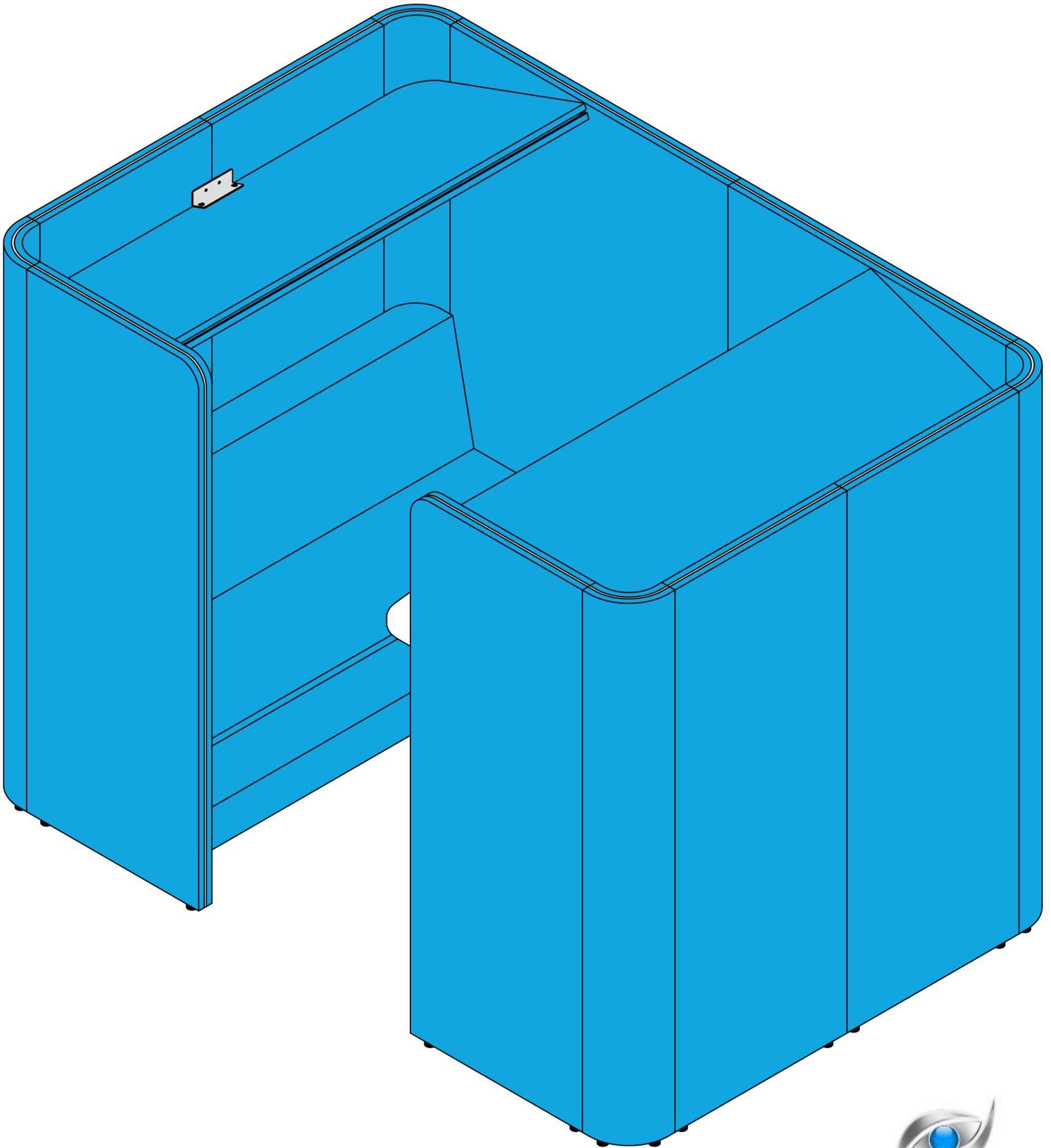
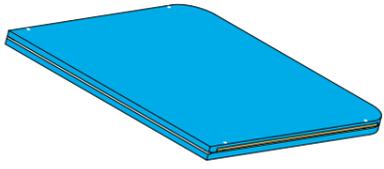


# Assembly Instructions

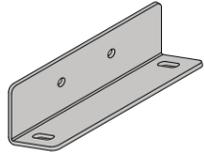


DEN.Dining Canopy  
1650d Module  
SASS-0097

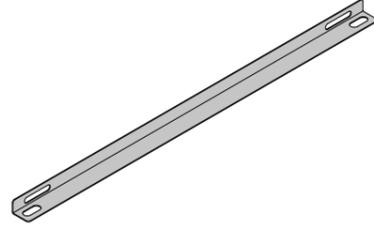
## Components (per Canopy)



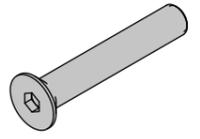
**A** Den.Dining Canopy **x1**



**B** Canopy Reinforcement Bracket **x1**



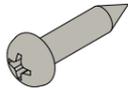
**C** Canopy Fixing Bracket **x2**



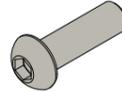
**D** M6x45 Countersunk Machine Screw **x4**



**E** 12mm Washers **x2**



**V** No. 10x1" Wood Screws **x2**



**W** M6x20 Button Head Bolts **x6**

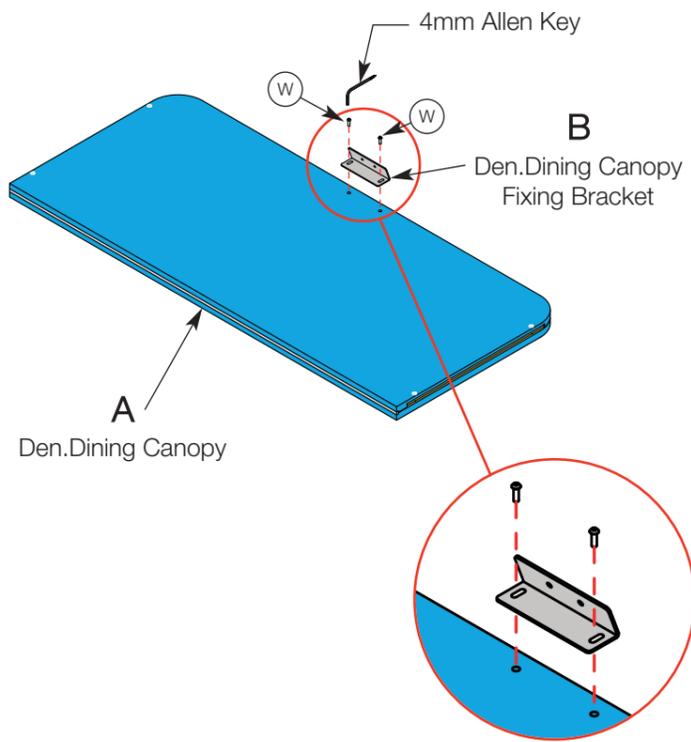
## Tools



4mm Allen Key/Phillips Screwdriver

1.

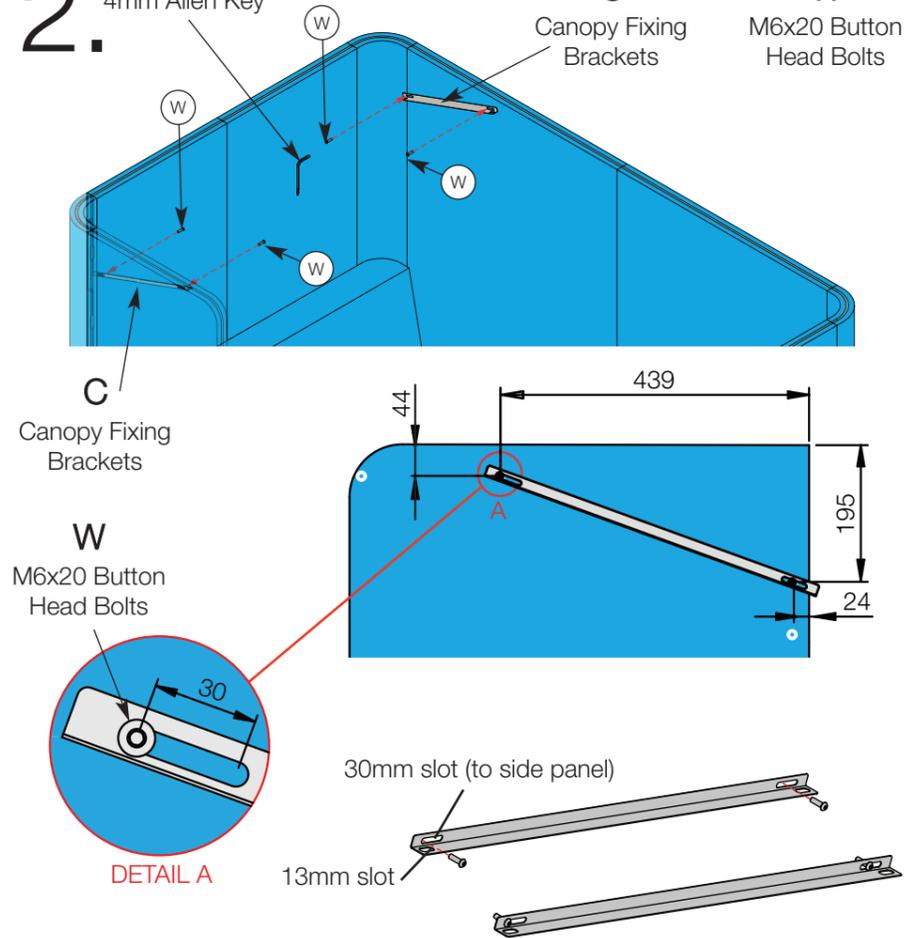
W  
M6x20 Button  
Head Bolts



Loosly attach the Den.dining canopy fixing bracket (B) to the Den.dining canopy (A) using 2 x M6x20 button head bolts (W). (as shown above)

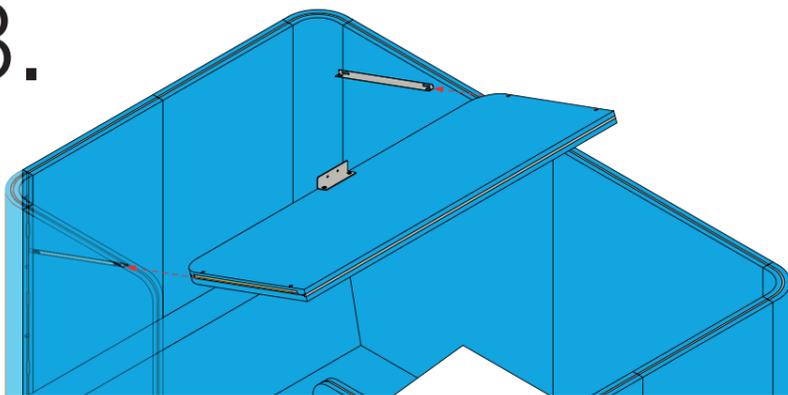
2.

4mm Allen Key  
C  
Canopy Fixing  
Brackets  
W  
M6x20 Button  
Head Bolts

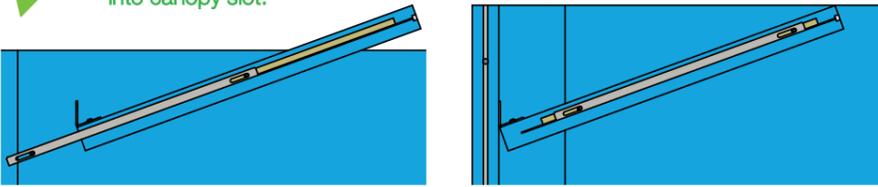


Attach the canopy fixing brackets (C) to the side panel of the Den structure using 2x M6x20mm socket button head machine screws (W), in the positions shown above. Make sure to pass the machine screws (W) through the longer, 30mm slot (as shown in Detail A, above) and ensure the bracket (C) is orientated as shown, pushing the bracket (C) as far towards the back panel as possible so that the machine screw (W) locates in the front-most slot as shown in Detail A, above. Repeat for the bracket (C) on the opposing back panel.

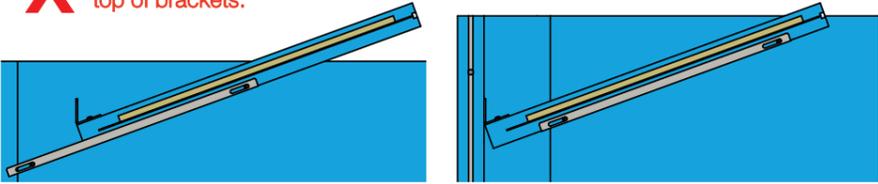
3.



✓ Brackets locate into canopy slot.



✗ Canopy sits on top of brackets.

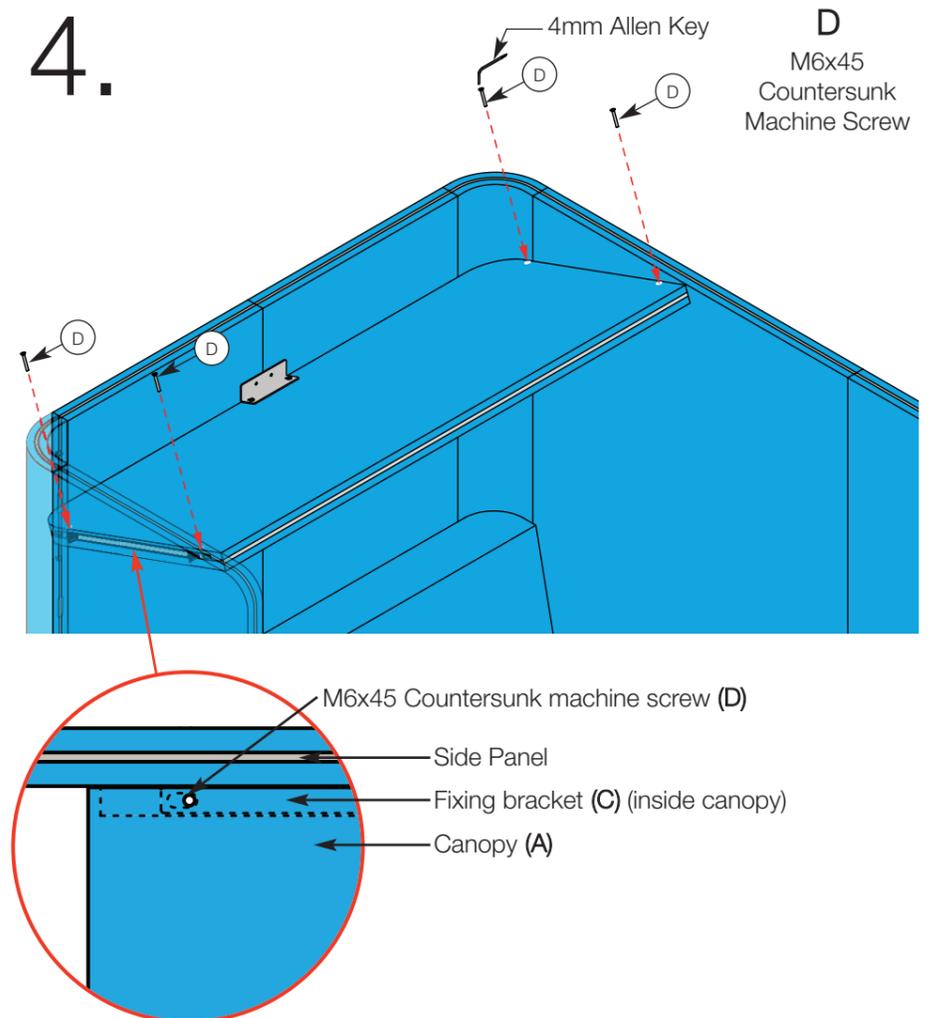


Ensuring the canopy is orientated as shown above, with the canopy reinforcement bracket (B) pointing upwards, slide the Den canopy (A) onto the brackets (C) pushing it back up to the back panel as far as it goes.

Make sure that the brackets (B) locate into the slot in the middle of the canopy (A) as opposed to sitting on the top of the brackets (B), as shown above.

4.

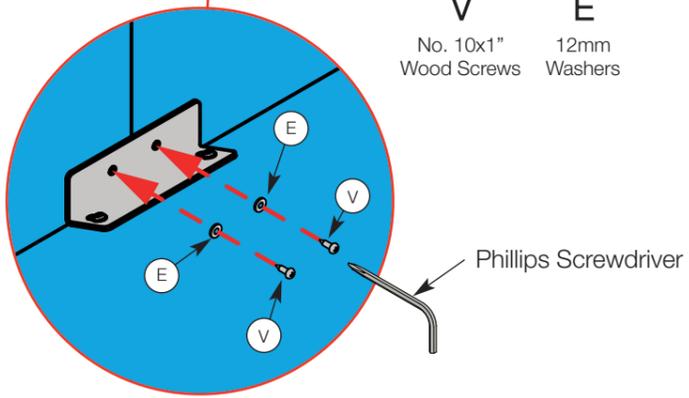
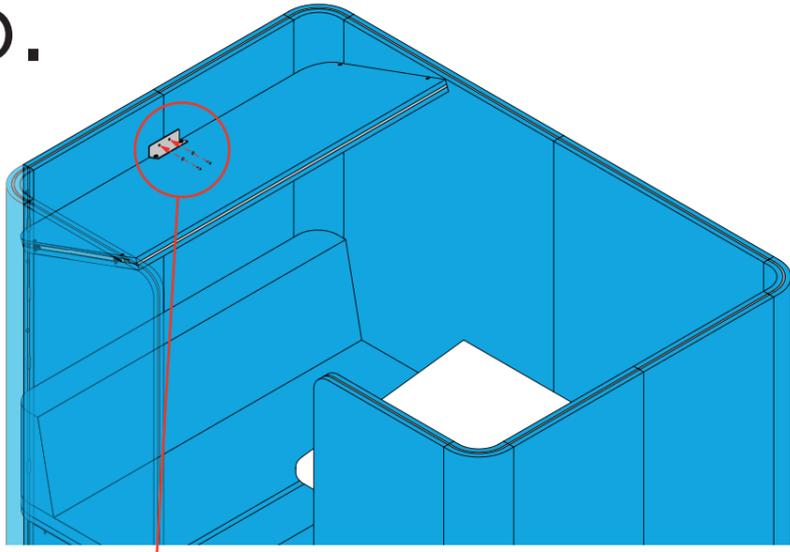
4mm Allen Key  
D  
M6x45  
Countersunk  
Machine Screw



Secure the canopy using 4x M6x45mm countersunk machine screws (D), through the holes in the top of the canopy (A), through the slots in the fixing bracket (C) and into the insert in the underside face of the canopy (A).

**Tip:** To assist with the location of the screws (D), it may be necessary for one person to push each of the side panels inwards while another person secures the screws (D).

5.



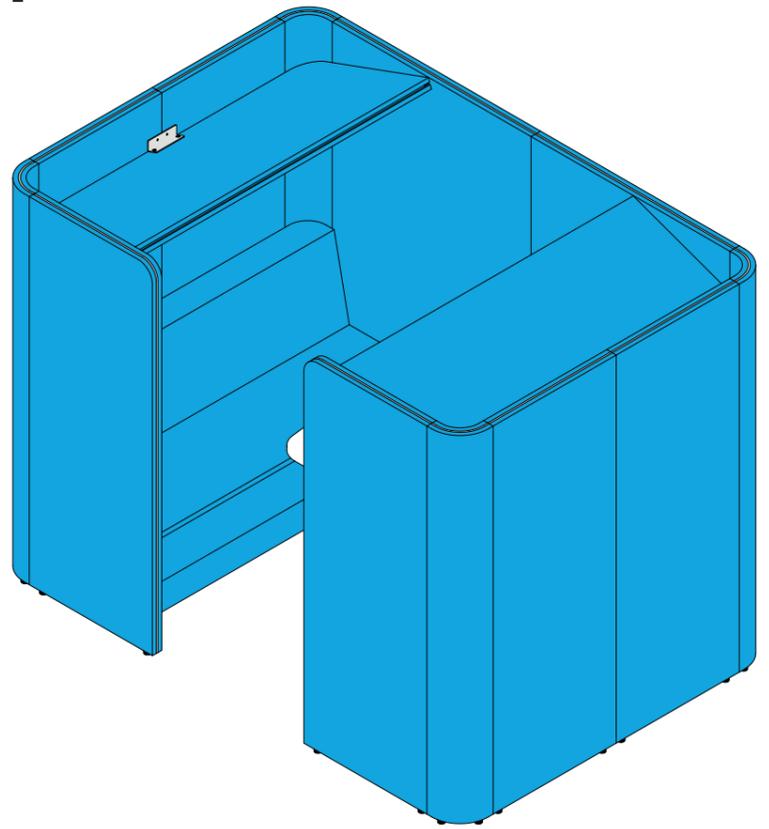
V      E  
No. 10x1"    12mm  
Wood Screws   Washers

Phillips Screwdriver

Secure the canopy reinforcement bracket (B) to the panel, using 2x No.10x1" woodscrews (V) & 2x 12mm O/D washers (E). (as shown above).

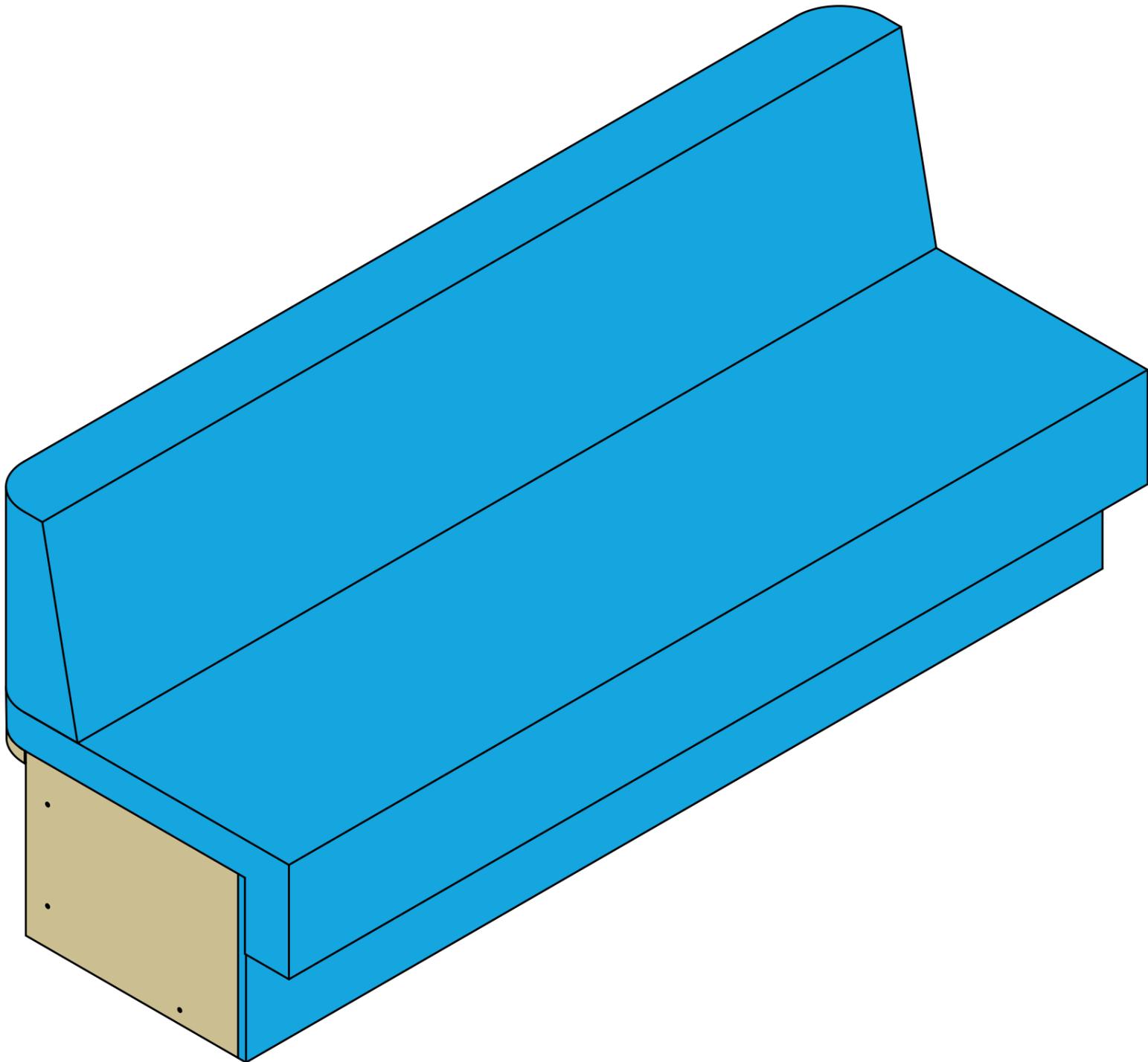
Using the allen key, fully tighten all screws (V) and bolts (W) located in the canopy reinforcement bracket (B), to fully secure the canopy (A) to the panels.

6.



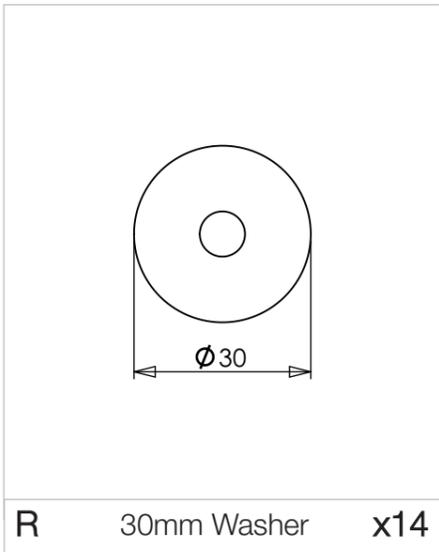
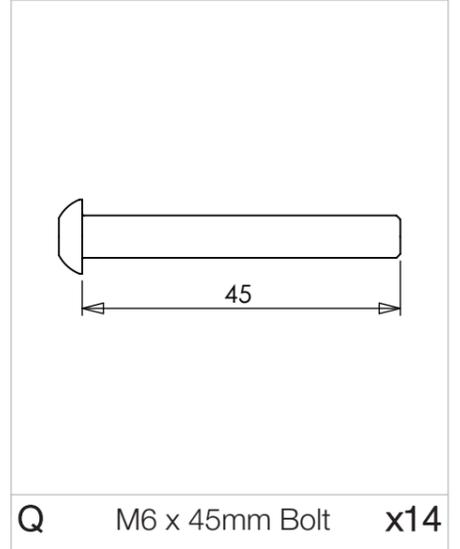
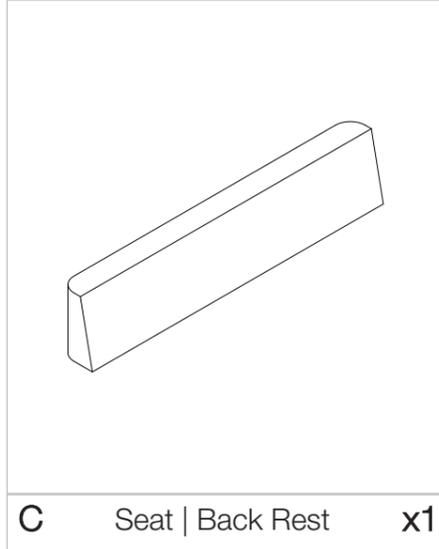
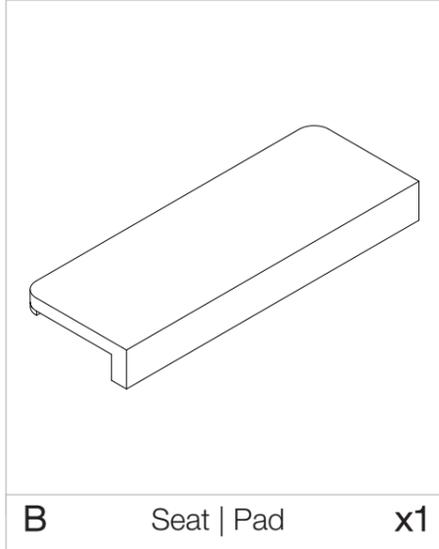
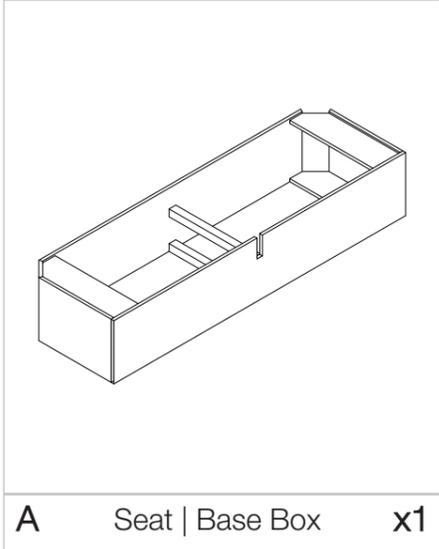
Repeat steps 1-5 for opposite canopy.

# Assembly Instructions

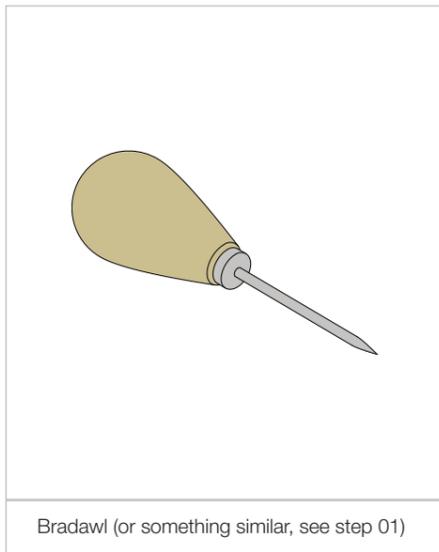


Den Seat (Double Module)  
SASS-0100

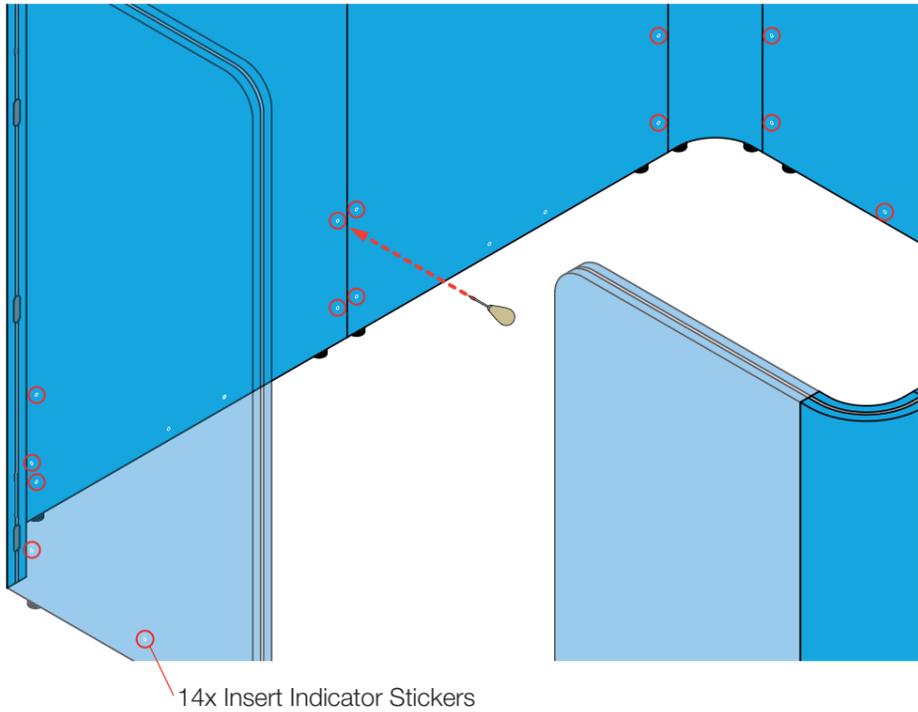
## Seat Components



## Tools



# 01.

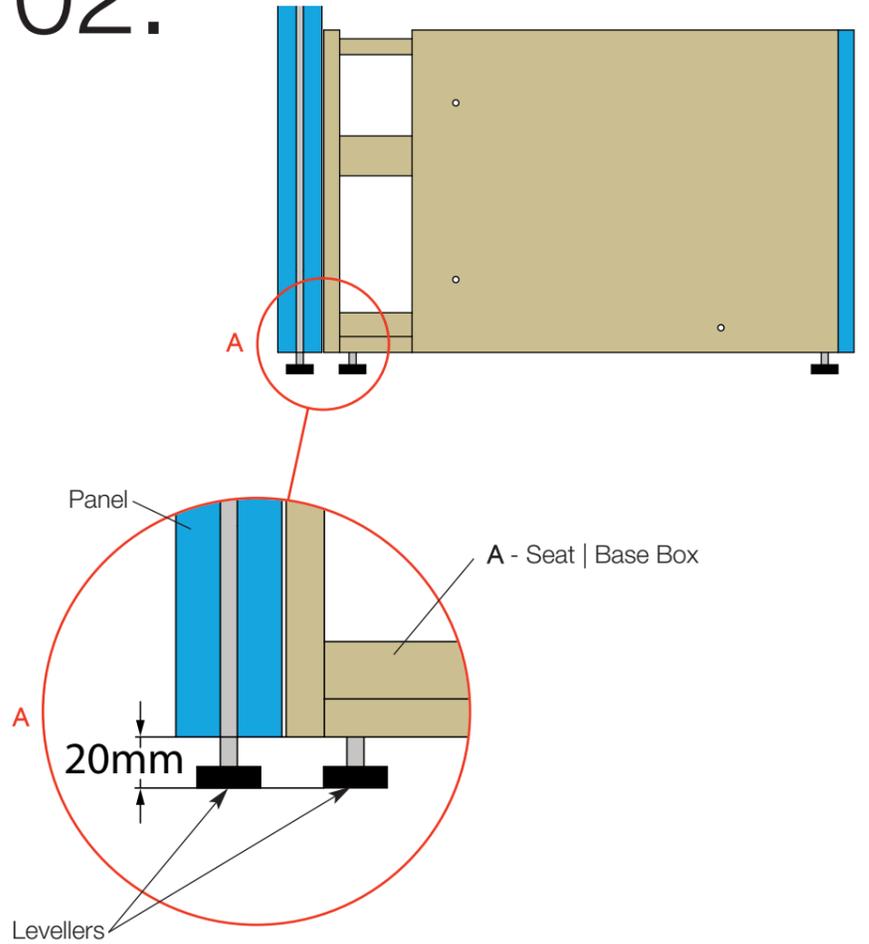


14x Insert Indicator Stickers

All inserts are indicated by the circular white stickers, as shown above. Locate the inserts through the fabric in the holes indicated above and pierce using a sharp pointed tool such as a bradawl or the end of a screwdriver, in preparation for passing bolts into inserts.

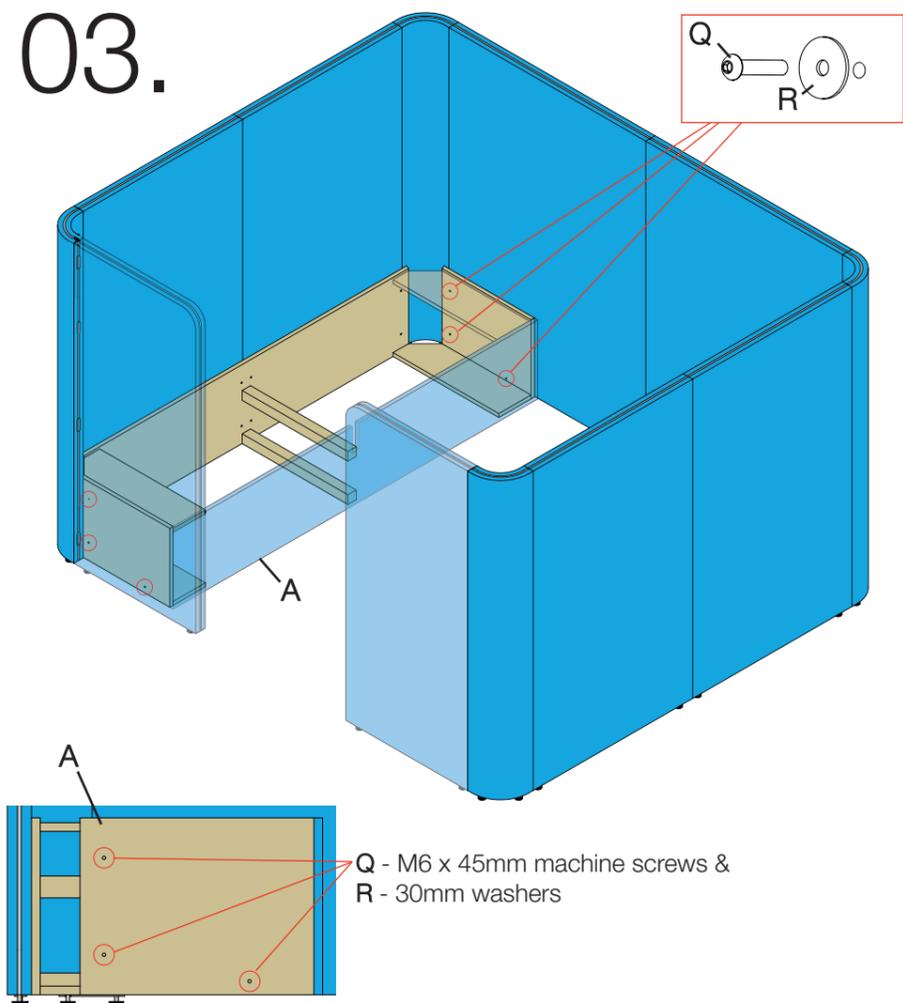
Alternatively, carefully make a small cross cut (approx 10mm across) using a sharp knife over each of the indicated holes.

# 02.



Before assembling, make sure that all the levellers are set so that the bottom of the base box (A) is flush with the bottom of the Den panels (nominally 20mm from the ground).

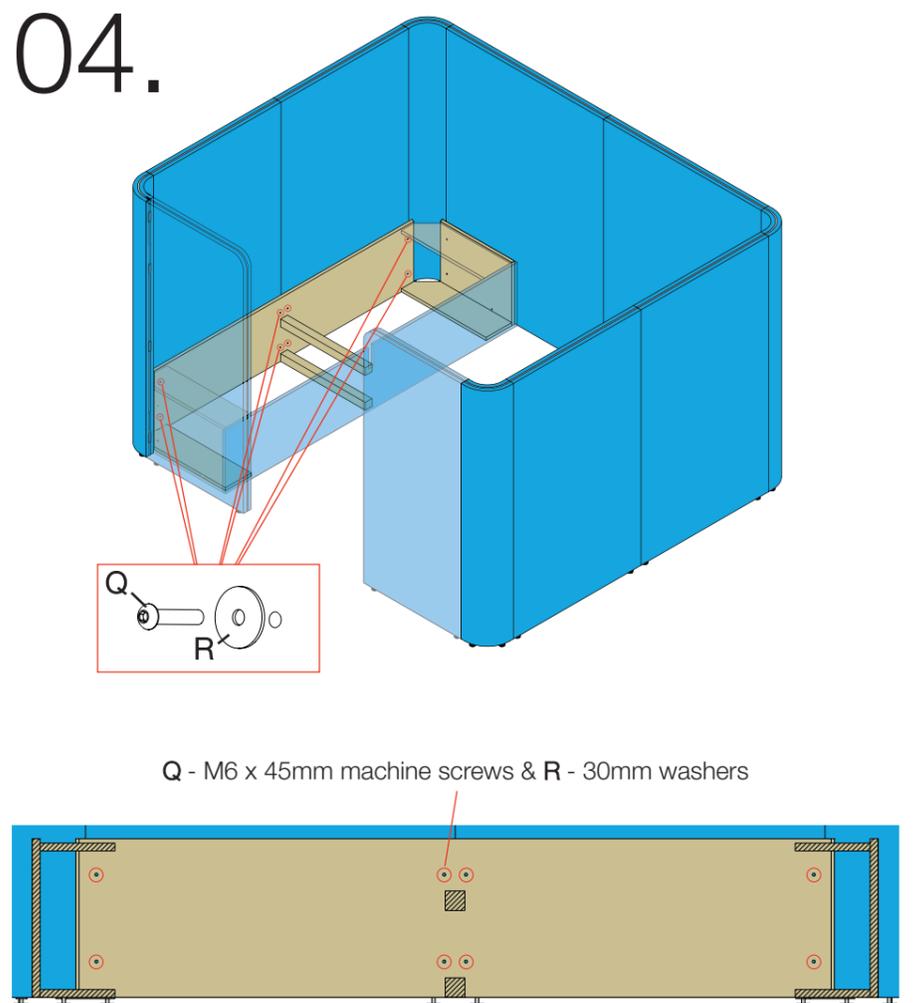
# 03.



Q - M6 x 45mm machine screws & R - 30mm washers

Fix the sides of the seat base box (A) to the Den shell using 6x M6 x 45mm machine screws (Q) and 6x 30mm washers (R) in the holes marked above. Passing the bolts (Q) through the washers (R) and holes in the side of the base box (A) into the inserts in the Den panels.

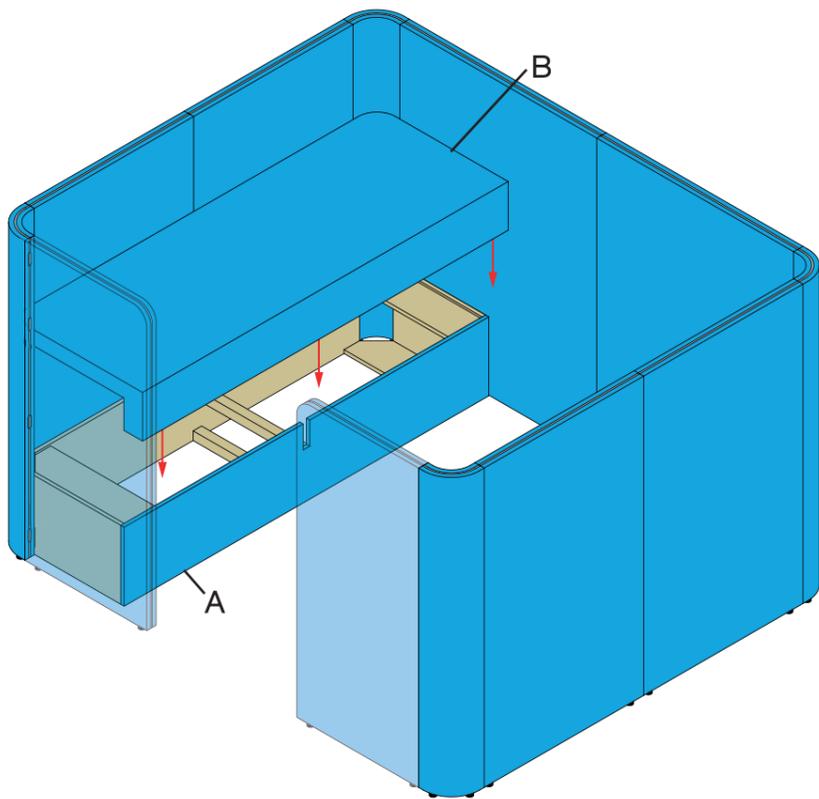
# 04.



Q - M6 x 45mm machine screws & R - 30mm washers

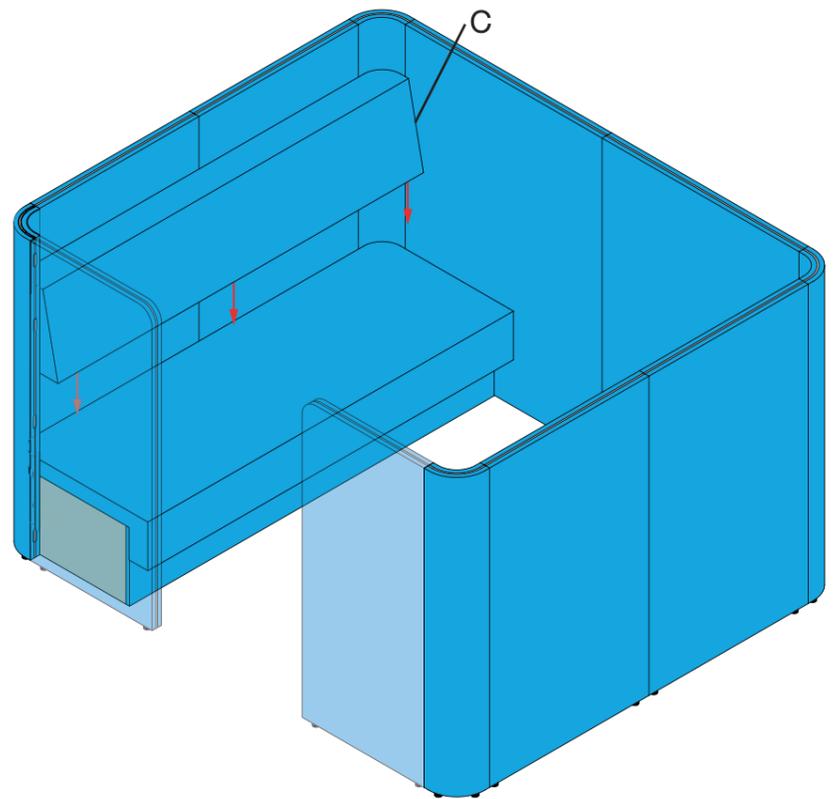
Then fix the back of the seat base box (A) to the Den shell, using 8x M6 x 45mm machine screws (Q) and 8x 30mm washers (R) in the holes marked above. Passing the bolts (Q) through the washers (R) and holes in the back of the base box (A) into the inserts in the Den panels.

05.



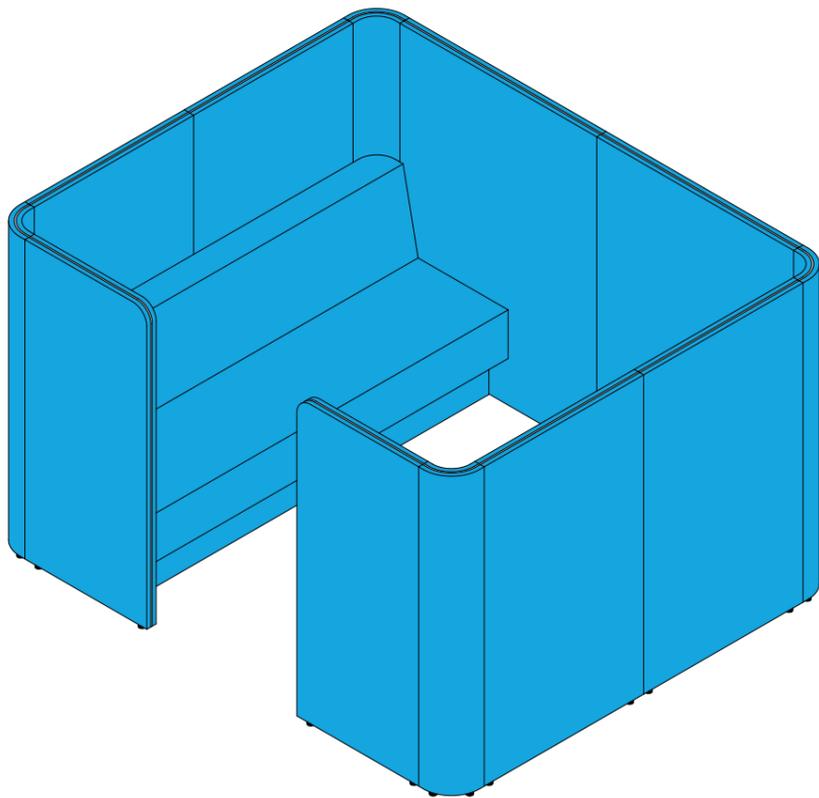
Lower the seat pad (B) onto the base box (A) until it locates into place. (As shown above)

06.



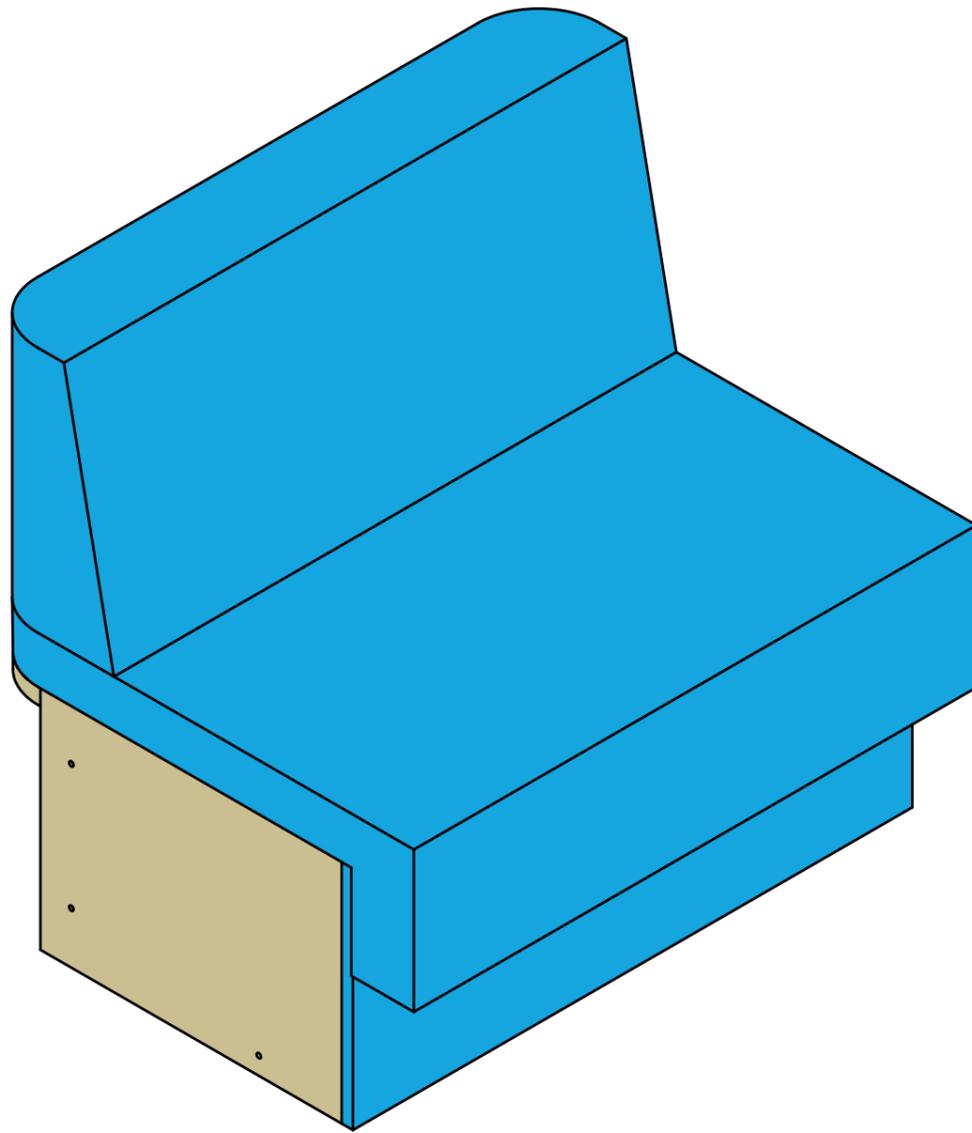
Lower the back rest (C) onto the seat pad (B). (As shown above)

07.



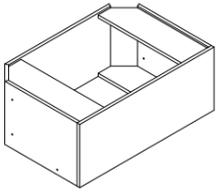
If assembling the seats into a Den.Dining shell, repeat steps 1 - 6 for the opposite seat.

# Assembly Instructions

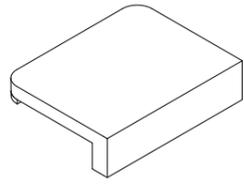


Den Seat (Single Module)  
SASS-0102

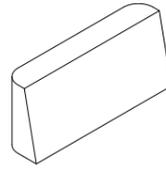
## Seat Components



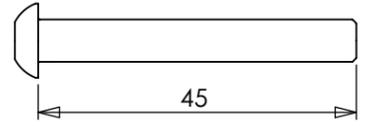
**A** Seat | Base Box **x1**



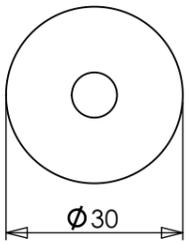
**B** Seat | Pad **x1**



**C** Seat | Back Rest **x1**



**Q** M6 x 45mm Bolt **x6**

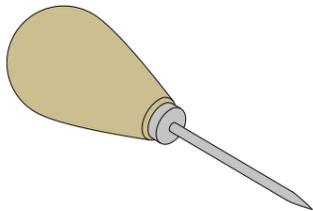


**R** 30mm Washer **x6**

## Tools

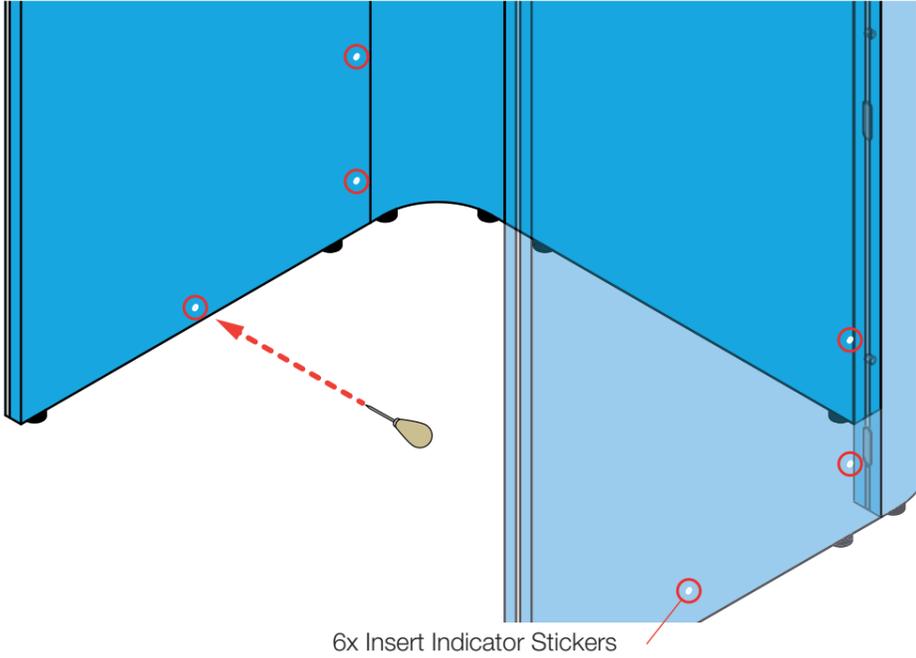


4mm Allen Key/Phillips Screwdriver



Bradawl (or similar, see step 01)

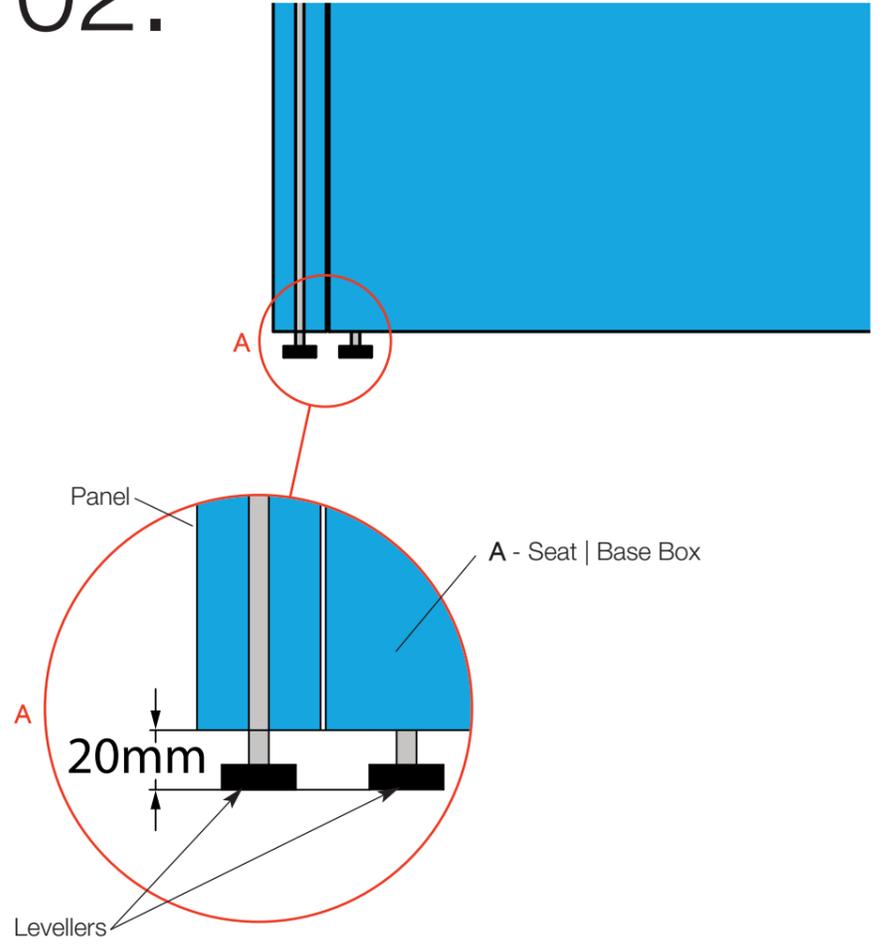
# 01.



All inserts are indicated by the circular white stickers, as shown above. Locate the inserts through the fabric in the holes indicated above and pierce using a sharp pointed tool such as a bradawl or the end of a screwdriver, in preparation for passing bolts into inserts.

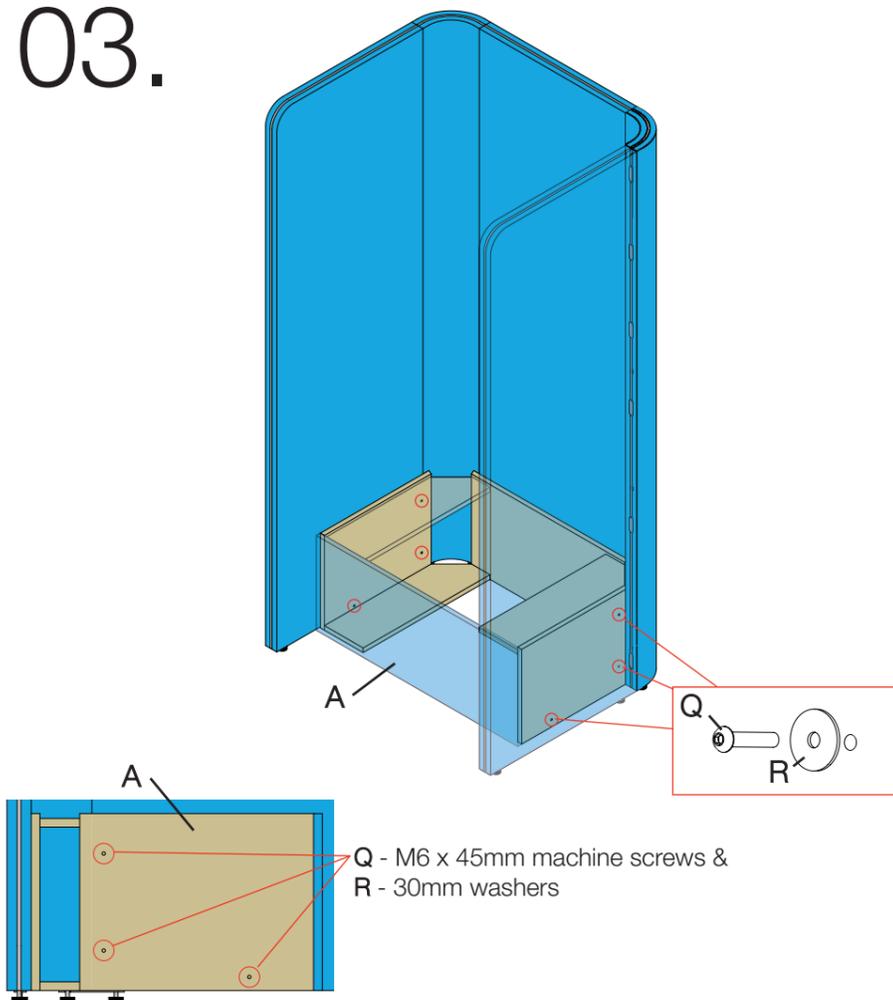
Alternatively, carefully make a small cross cut (approx 10mm across) using a sharp knife over each of the indicated holes.

# 02.



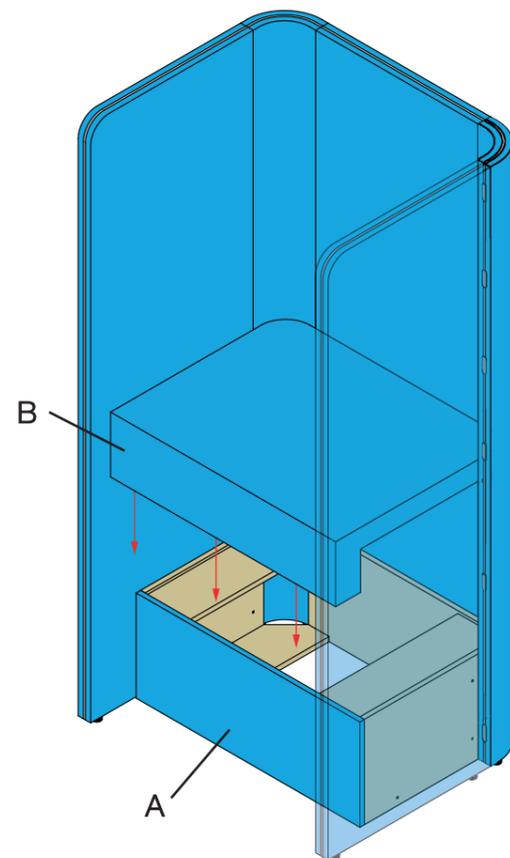
Before assembling, make sure that all the levellers are set so that the bottom of the base box (A) is flush with the bottom of the Den panels (nominally 20mm from the ground).

# 03.



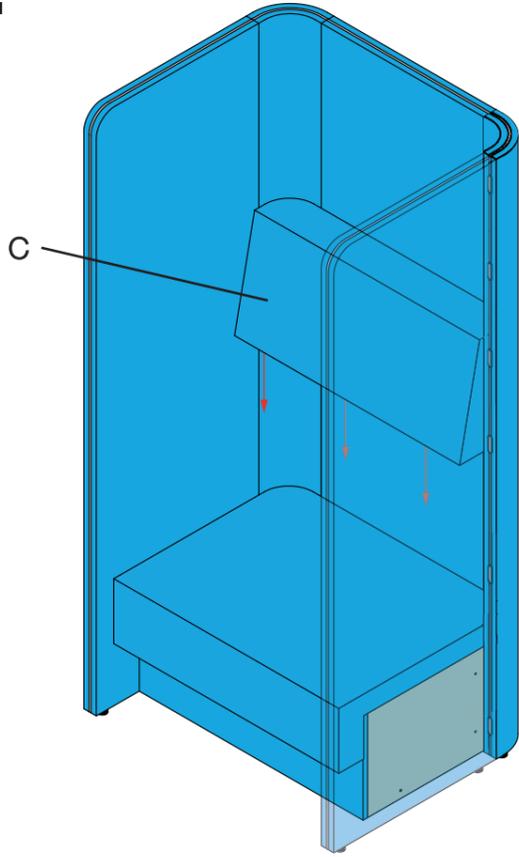
Fix the sides of the seat base box (A) to the Den shell using 6x M6 x 45mm machine screws (Q) and 6x 30mm washers (R) in the holes marked above. Passing the bolts (Q) through the washers (R) and holes in the side of the base box (A) into the inserts in the Den panels.

# 04.



Lower the seat pad (B) onto the base box (A) until it locates into place. (As shown above)

05.



Lower the back rest (C) onto the seat pad (B). (As shown above)

06.

